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1964 through  
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with bore and  
stroke of 78 mm  
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Again, an LPG  
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alongside the  
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Again, an LPG version, the 2R-LPG, was produced alongside the gasoline

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gasoline engine  
from Toyota R-  
family. The  
engine was

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manufactured by  
Toyota Motor  
Corporation  
since 1981 to  
1995. The 22R  
engine features  
a cast-iron  
block and  
aluminum  
cylinder head  
with the single  
overhead  
camshaft (SOHC)  
and two valves

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per cylinder (8  
in total).

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